



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3916-041
Job Sheet 167385



Part No: D3916-041

Job Qty: 8 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/30/17

Job Tracking No:

Due Date: 11/3/17

Created By: Victoria Michaud-Febrille

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		11/2/17	0.00	0.00	Start Up Large Fab2		DML 2-11-17
100	Large Fab	8 pcs		11/3/17	0.00	3.92	Large Fab 8		DAS DML 2-11-17
105	QC	8 pcs		11/3/17	0.00	0.00	QC6		38
107	Large Fab	8 pcs		11/3/17	0.00	0.00	Large Fab 1		9-80 DAS 38
110	QC	8 pcs		11/3/17	0.00	0.00	QC5		DAS 38 9-80
120	QC	8 pcs		11/3/17	0.00	0.00	QC10		38 9-80
130	Packaging	8 pcs		11/3/17	0.00	0.00	Packaging3		26 9-80 2017-11-06
140	QC21-SA	8 Ea		11/3/17	0.00	0.00	QC21		DAS

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other
Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg
D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605
107 - 1- weld bushing as per dwg D3916 2- grind welds flush
130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3759-1	56	86	0	0
	M304TS0.750W.049	33	689	0	0

Part Specifications

Specifications could not be found.

Plex 10/30/17 3:36 PM dart.Michaud-Febrille.Victoria

DART
AEROSPACE
S004987

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Rib Assembly

PART NO: D3916 – 041

Revision:

Operation: Packaging

Quantity: 8

Change No:

Mfg Date: 11/01/17

Job No: 167385